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TESTING
CNAS L1499

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TEST REPORT

Particulate respirator-half facepiece

EN 149: 2001 +A1: 2009 Respiratory protective devices — Filtering half masks to protect against particles — Requirements, testing, marking

Product:	**Particle filtering half mask**
Report No:	**2020 (D) - 0022**
Client:	**Jingzhou strong sciences & technology development co., LTD**
Contact:	**Hu Yixu**
Model (s):	**ST-A9507**
Date(s) of tests:	**2020.03.18-2020.03.31**

DESCRIPTION OF SAMPLES

General Information	**Classification**	**Main Components**
	FFP2 NR	White folding mask
Manufacturer	Jingzhou strong sciences & technology development co., LTD	
Manufacturer Address	No.32 east jiangjin road, high-tech development zone, jingzhou city, China.	

Signed: 陈倬为

Issued: 2020.3.31

陈倬为 Chen Zhuowei
Authorized Signatory, Lab Director

Test Results

7.3 Visual inspection **Not tested**

The visual inspection shall include the marking and information supplied by the manufacturer. 1

Note1: As requested by the client, marking and information supplied by the manufacturer was not inspected.

7.4 Package **Pass**

Particle filtering half masks shall be offered for sale packaged in such a way that they are protected against mechanical damage and contamination before use. 2

Note2: In accordance with the requirement.

7.5 Material **Pass**

Materials used shall be suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be used. 3

Any material from the filter media released by the air flow through the filter shall not constitute a hazard or nuisance for the wearer.

After undergoing the conditioning described in 8.3.1 none of the particle filtering half masks shall have suffered mechanical failure of the facepiece or straps.

When conditioned in accordance with 8.3.1 and 8.3.2 the particle filtering half mask shall not collapse.

Note3: No mechanical failure after undergoing the conditioning described in 8.3.1. No collapse when conditioned in accordance with 8.3.1 and 8.3.2.

7.6 Cleaning and disinfecting **N/A4**

If the particle filtering half mask is designed to be re-usable, the materials used shall withstand the cleaning and disinfecting agents and procedures to be specified by the manufacturer.

Note4: Single shift use only.

7.7 Practical performance **Pass**

The particle filtering half mask shall undergo practical performance tests under realistic conditions. 5

Note5: No imperfections.

7.8 Finish of parts **Pass6**

Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.

Note6: No sharp edges or burrs.

7.9.1 Total inward leakage **Pass**7

For particle filtering half masks fitted in accordance with the manufacturer's information, at least 46 out of the 50 individual exercise results (i.e. 10 subjects x 5 exercises) for total inward leakage shall be not greater than:
25% for FFP1, 11% for FFP2, 5% for FFP3

and, in addition, at least 8 out of the 10 individual wearer arithmetic means for the total inward leakage shall be not greater than
22% for FFP1, 8% for FFP2, 2% for FFP3

Note7: FFP2 respirator. Test results are shown in Annex A Table 7.9.1-A&B.

7.9.2 Penetration of filter material **Pass**

The penetration of the filter of the particle filtering half mask shall meet the requirements of Table 1. 8

	Sodium chloride test 95 l/min	Paraffin oil test 95 l/min
FFP1	≤20%	≤20%

FFP2	≤6%	≤6%
FFP3	≤1%	≤1%

Note8: FFP2 respirator. Test results are shown in Annex A Table 7.9.2.

7.10 Compatibility with skin **Pass**

Materials that may come into contact with the wearer's skin shall not be known to be likely to cause irritation or any other adverse effect to health. [9]

Note9: No irritation or any other adverse effect to health.

7.11 Flammability **Pass**

When tested, the particle filtering half mask shall not burn or not to continue to burn for more than 5 s after removal from the flame. [10]

Note10: Test results are shown in Annex A Table 7.11.

7.12 Carbon dioxide content of the inhalation air **Pass**[11]

The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1,0 % (by volume)

Note11: Test results are shown in Annex A Table 7.12.

[12]

7.13 Head harness **Pass**

The head harness shall be designed so that the particle filtering half mask can be donned and removed easily.

The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in position and be capable of maintaining total inward leakage requirements for the device.

Note12: Head harness can be donned and removed easily, adjustable or self-adjusting and have sufficiently robust to hold the particle filtering half mask firmly.

7.14 Field of vision **Pass**

The field of vision is acceptable if determined so in practical performance tests. [13]

Note13: Pass the practical performance tests.

7.15 Exhalation valve **N/A**

A particle filtering half mask may have one or more exhalation valve(s), which shall function correctly in all orientations. [14]

If an exhalation valve is provided it shall be protected against or be resistant to dirt and mechanical damage and may be shrouded or may include any other device that may be necessary for the particle filtering half mask to comply with 7.9.

Exhalation valve(s), if fitted, shall continue to operate correctly after a continuous exhalation flow of 300 l/min over a period of 30 s.

When the exhalation valve housing is attached to the faceblank, it shall withstand axially a tensile force of 10 N applied for 10 s.

Note14: No exhalation valve.

7.16 Breathing resistance **Pass**

[15]

Classification	Maximum permitted resistance (mbar)		
	Inhalation		Exhalation
	30 l/min	95 l/min	160 l/min
FFP1	0.6	2.1	3.0
FFP2	0.7	2.4	3.0
FFP3	1.0	3.0	3.0

Note15: FFP2 respirator. Test results are shown in Annex A Table 7.16.

7.17 Clogging **N/A**

16

7.17.2 Breathing resistance

Valved particle filtering half masks:
After clogging the inhalation resistances shall not exceed:
FFP1: 4 mbar, FFP2: 5 mbar, FFP3: 7 mbar at 95L/min continuous flow
The exhalation resistance shall not exceed 3 mbar at 160 L/min continuous flow

Valveless particle filtering half masks
After clogging the inhalation and exhalation resistances shall not exceed:
FFP1: 3 mbar, FFP2: 4 mbar, FFP3: 5 mbar at 95L/min continuous flow

7.17.3 Penetration of filter material

	Sodium chloride test 95 l/min	Paraffin oil test 95 l/min
FFP1	≤20%	≤20%
FFP2	≤6%	≤6%
FFP3	≤1%	≤1%

Note16: Single shift use only.

7.18 Demountable parts **N/A**

All demountable parts (if fitted) shall be readily connected and secured, where possible by hand 17

Note17: No demountable parts.

9 Marking **Not tested**

9.1 Packaging

The following information shall be clearly and durably marked on the smallest commercially available packaging or legible through it if the packaging is transparent.

9.1.1 The name, trademark or other means of identification of the manufacturer or supplier.
9.1.2 Type-identifying marking.
9.1.3 Classification
The appropriate class (FFP1, FFP2 or FFP3) followed by a single space and then: "NR" if the particle filtering half mask is limited to single shift use only. Example: FFP3 NR, or "R" if the particle filtering half mask is re-usable. Example: FFP2 R D.
9.1.4 The number and year of publication of this European Standard.
9.1.5 At least the year of end of shelf life. The end of shelf life may be informed by a pictogram as shown in Figure 12a, where yyyy/mm indicates the year and month.
9.1.6 The sentence ‘see information supplied by the manufacturer’, at least in the official language(s) of the country of destination, or by using the pictogram as shown in Figure 12b.
9.1.7 The manufacturer’s recommended conditions of storage (at least the temperature and humidity) or equivalent pictogram, as shown in Figures 12c and 12d.
9.1.8 The packaging of those particle filtering half masks passing the dolomite clogging test shall be additionally marked with the letter "D". This letter shall follow the classification marking preceded by a single space.

9.2 Particle filtering half mask

Particle filtering half masks complying with this European Standard shall be clearly and durably marked with the following:

9.2.1 The name, trademark or other means of identification of the manufacturer or supplier.

9.2.2 Type-identifying marking.
9.2.3 The number and year of publication of this European Standard.
9.2.4 Classification

The appropriate class (FFP1, FFP2 or FFP3) followed by a single space and then: "NR" if the particle filtering half mask is limited to single shift use only. Example: FFP3 NR, or "R" if the particle filtering half mask is re-usable. Example: FFP2 R D.

9.2.5 If appropriate the letter D (dolomite) in accordance with clogging performance. This letter shall follow the classification marking preceded by a single space
9.2.6 Sub-assemblies and components with considerable bearing on safety shall be marked so that they can be identified.

End of Test Results

Annex A: Summarization of Test Data

Table 7.9.1-A Inward leakage test data

Test specification: EN 149-2001 Clause 8.5

Subject	Sample No.	Condition	Walk(%)	Head Side/side(%)	Head up/down(%)	Talk(%)	Walk(%)	Mean(%)
Yi	1	A.R.	6.21	6.32	6.41	6.31	6.21	6.3
Gong	2	A.R.	6.22	6.33	6.42	6.31	6.24	6.3
Yu	3	A.R.	5.96	6.02	6.15	6.01	6.04	6.0
Zhi	4	A.R.	6.17	6.29	6.38	6.23	6.17	6.2
Fang	5	A.R.	5.76	5.82	5.95	5.81	5.74	5.8
Hu	6	T.C.	6.33	6.48	6.52	6.46	6.35	6.4
Xu	7	T.C.	6.71	6.83	6.97	6.89	6.76	6.8
Deng	8	T.C.	6.92	7.07	7.14	7.04	7.06	7.0
Zhang	9	T.C.	6.75	6.89	6.93	6.97	6.82	6.9
Liu	10	T.C.	6.23	6.32	6.48	6.39	6.25	6.3

50 out of the 50 individual exercise results≤ 11 %
10 of the 10 individual arithmetic means≤ 8 %

Pass

Table 7.9.1-B Facial dimension

Subject	Face length	Face Width	Face Depth	Mouth Width
Yi	120	130	109	59
Gong	122	140	115	65
Yu	119	160	139	55
Hu	112	122	119	63
Xu	110	130	118	60
Deng	115	119	110	59
Zhang	112	123	113	55
Liu	103	130	100	50
Zhi	118	139	130	63
Fang	115	129	120	50

Table -7.9.2 Penetration of filter material

Test specification: EN 149-2001 Clause 8.11

Aerosol	Condition	Sample No.	Penetration (%)	Assessment
Sodium chloride test	As received	11	0.951	Pass
		12	0.824	
		13	0.969	
	Simulated wearing treatment	14	0.877	
		15	0.933	
		16	0.988	
	Mechanical strength+ Temperature conditioned	17	0.892	
		18	1.03	
		19	1.07	
Paraffin oil test	As received	20	4.97	
		21	5.15	
		22	5.16	
	Simulated wearing treatment	23	5.02	
		24	5.18	
		25	5.09	
	Mechanical strength+ Temperature conditioned	26	5.17	
		27	5.14	
		28	5.01	

Flow conditioning： Single filter: 95.0 L/min

Table 7.11 Flammability

Test specification: EN 149-2001 Clause 8.6

Condition	Sample No.	Result	Assessment
As received	29	Burn for 1 s	Pass
	30	Burn for 1 s	
Temperature conditioned	31	Burn for 2 s	
	32	Burn for 1 s	

Table 7.12 Carbon dioxide content of the inhalation air

Test specification: EN 149-2001 Clause 8.7

Condition	Sample No.	Result		Assessment
As received	33	0.41%		
	34	0.42%	Mean value 0.4%	Pass
	35	0.40%		

Table 7.16 Breathing resistance (mbar)

Test specification: EN 149-2001 Clause 8.9

	Flow rate		36					37					38				
			A	B	C	D	E	A	B	C	D	E	A	B	C	D	E
As received	Inhalation	30 l/min	0.5	0.6	0.5	0.6	0.5	0.6	0.6	0.5	0.5	0.6	0.5	0.6	0.5	0.6	0.5
		95 l/min	1.7	1.8	1.7	1.8	1.8	1.8	1.7	1.7	1.8	1.8	1.8	1.8	1.8	1.8	1.8
	Exhalation	160 l/min	1.4	1.5	1.4	1.5	1.5	1.5	1.5	1.4	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	Flow rate		39					40					41				
			A	B	C	D	E	A	B	C	D	E	A	B	C	D	E
Simulated wearing treatment	Inhalation	30 l/min	0.5	0.6	0.6	0.6	0.6	0.6	0.6	0.5	0.6	0.6	0.5	0.6	0.6	0.6	0.6
		95 l/min	1.7	1.8	1.8	1.7	1.7	1.7	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.7	1.7
	Exhalation	160 l/min	1.4	1.5	1.4	1.4	1.5	1.4	1.5	1.5	1.4	1.4	1.4	1.5	1.5	1.5	1.5
	Flow rate		42					43					44				
			A	B	C	D	E	A	B	C	D	E	A	B	C	D	E
Temperature conditioned	Inhalation	30 l/min	0.5	0.6	0.6	0.6	0.5	0.6	0.6	0.5	0.6	0.6	0.5	0.6	0.6	0.6	0.6
		95 l/min	1.7	1.8	1.8	1.7	1.7	1.7	1.7	1.8	1.8	1.8	1.8	1.8	1.7	1.7	1.8
	Exhalation	160 l/min	1.4	1.4	1.5	1.5	1.4	1.5	1.4	1.5	1.4	1.5	1.5	1.4	1.4	1.4	1.4
	Flow rate		45					46					47				
			A	B	C	D	E	A	B	C	D	E	A	B	C	D	E
Flow conditioned	Inhalation	30 l/min	0.5	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.5	0.6	0.6	0.6	0.6	0.6	0.6
		95 l/min	1.7	1.8	1.7	1.8	1.7	1.7	1.8	1.8	1.8	1.8	1.8	1.7	1.7	1.7	1.7
	Exhalation	160 l/min	1.4	1.4	1.5	1.5	1.4	1.4	1.5	1.4	1.4	1.5	1.5	1.5	1.4	1.4	1.4
Assessment			Pass														

A: facing directly ahead; B: facing vertically upwards; C: facing vertically downwards; D: lying on the left side; E: lying on the right side

End of Annex A

ANNEX B PHOTOS OF SAMPLES

End of Annex B